

- **1. Terme di Equi** (Equi Terme MS)
- 2. Hotel e Terme Bagni di Lucca (Bagni di Lucca LU)
- 3. Terme della Versilia (Montignoso MS)
- **4. Grotta Giusti** (Monsummano Terme PT)
- **Terme Tettuccio**(Montecatini Terme PT)
- **6. Bagni di Pisa** (San Giuliano Terme PI)
- 7. Terme della Via Francigena (Gambassi Terme - FI)
- 8. Terme di Casciana
 - (Casciana Terme PI) **Terme di Sassetta**
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- **11.** Terme Isola d'Elba (Portoferraio LI)
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- **20. Piscine Termali Theia** (Chianciano Terme SI)
- **21. Fonteverde** (San Casciano dei Bagni SI)
- **22.** Terme di Sorano (Sorano GR)
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- **24.** Fonte Pura (Saturnia GR)
- 25. Mercure Petriolo Siena Terme & Spa Hotel (Civitella Paganico - GR)

Terme di Equi

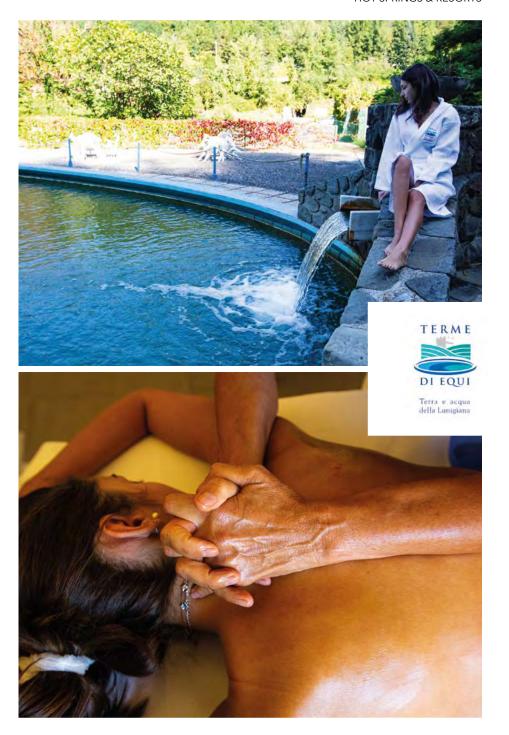
Piazzale Terme, 1 54013 Equi Terme (MS) +39 0585 949339 info@termediequi.it

www.termediequi.it

CONTACT Antonella Bertolini +39 393 9229566

hermal water is certainly one of the most ancient systems of health care and the properties of the Equi's thermal waters were known since ancient Roman times. For centuries, rainwater has been collected by the imposing Apuan Alps, filtered underground, enriched with mineral salts and active ingredients that are valuable for health and then relocated to the surface, where they are collected and exploited; the heart of marble of the Apuan Alps is the origin of the healing waters that for centuries feed the Equi's hot springs.

The waters of the Equi Terme flow from the subsoil at a temperature between 22 and $27^{\circ}\mathrm{C}$ which includes them within the hypothermal sources; it is a so called mineral water , having a fixed residue higher than $\lg r/1$ (4.8 $\lg r/l$) and for its specific chemical composition it is classified among the chlorinated sodium sulphate alkaline-earth waters and as such is characterized by the large amount of chlorides, sodium and sulphates and, for a small part, bicarbonate, calcium, potassium, magnesium, with traces of lithium, bromine and iron.



Hotel & Terme Bagni di Lucca

TERME Piazza San Martino, 11

55022 Bagni di Lucca (LU)

+39 0583 87221 | Fax +39 0583 808224

нотец Via del Paretaio, 1

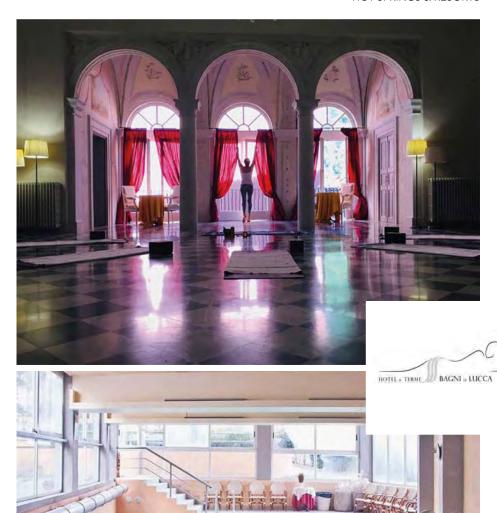
+39 327 1491222

55100 Lucca hotel@termebagnidilucca.it

www.termebagnidilucca.it

CONTACT Mila Schiopetto | Francesca Simonini +39 058386034

here the water is magical, the termal baths of Bagni di Lucca are an oasis of calm and peace in the north of Tuscany along the valley of Lima river. We do our best to promote a warm and homely atmosphere also full of history the extraordinary curative properties make us highly specialised in curing rheumatic and respiratory diseases.



Terme della Versilia

Via Gramsci, 2 54038 Montignoso (MS)

www.termedellaversilia.com

CONTACT Laura Natali natali@termedellaversilia.com

n oasis of wellness with a therapeutic spa between the Alps and the Sea.

People can find their inner balance and wellness at Hotel Villa Undulna****

Terme della Versilia, a comfortable hotel located between the spiky Apuan Alps, rich in marble, and the beaches of the Mediterranean Sea. The resort, with 5 acres of peaceful gardens, faces the seafront. And it is only 3 km (2 mi) away from Forte dei Marmi, with its fascinating villas and fashion boutiques, 150 m from the tourist airport and 200 m from the marina.

In this wonderful environment, visitors will be able to enjoy treatments based on our thermal water, rich in bromine and iodine salts, that springs from the underground, and therapeutic peat of Massaciuccoli Lake. These precious natural elements are used to cure and prevent arthro-rheumatic, vascular and dermatological diseases. They are also excellent for beauty treatments, to contrast cellulite and water retention.

+39 0585 807788 | +39 0585 807791 spa@termedellaversilia.com

Our team of professionals is capable of performing all sorts of massages: from the traditional relaxing, decontracting and invigorating ones, to the oriental Shiatsu, Watsu and Ayurvedic massages. Some more peculiar are also available, like the Hawaiian and Hot (lava) Stone treatments.

Coherently with the healthy lifestyle that our hotel promotes, we also offer a delightful cuisine. Prepared by our high-end chef that will provide the option of exquisite dietary and healthy menus, that will enhance local products for a truly restorative and relaxing stay.



Grotta Giusti

Via Grotta Giusti, 1411 51015 Monsummano Terme (PT) +39 0572 90771 info@grottagiustispa.com

www.grottagiustispa.com

CONTACT Andrea Petri
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nineteenth-century villa completely restored and brought back to its original splendor with meticulous care and attention to every detail. Today it greets guests with inlaid wood floors, refurbished rooms, parquet flooring, new lighting, new colours that enhance the rooms and the spirit, and all the comforts of a beautiful hotel. It is elegantly furnished, decorated with frescoes, surrounded by an ancient park, and has a unique thermal spa.

Inside unexpected treasures await: a unique and wonderful grotto, a thermal spring, a deep, warm underground lake and spectacular chambers, where the temperature is set as if it were a living and breathing organism.

The villa over the grotto is now a place where you can experience a kind of new harmony, with the Equilibrium method. Water, stone, heat, art and history all make it a place that heals and comforts.

Divided into three distinct areas called Heaven, Purgatory and Hell, the cave offers visitors a chance to experience a unique environment with temperatures ranging from 28° to 34° C, and natural steam with healing and therapeutic properties. The interiors of the cave are decorated with stalactite and stalagmite formations, and feature several underground labyrinths with spacious caverns where you can relax in total peace and quiet. The large vaults in the rock are natural formations which can be the perfect place to sit and enjoy the detoxifying steam that surrounds you. The bottom of the cave is known as 'The Limbo' - here the temperature always remains at a pleasant 36°C, regardless of the weather outside, and offers wellness seekers a sparkling pool of water to soak in during winter and summer.





IO

Terme Tettuccio

Via Verdi, 71
51016 Montecatini Terme (PT)

+39 0572 778501 direzione@termemontecatini.it

www.termemontecatini.it

CONTACT Massimo Giovanetti
massimo.qiovanetti@termemontecatini.it | +39 339 7516551

pen from May to October far the hydropinic cure and sightseeing tours, the thermal building «Tettuccio» was designed by the architect Ugo Giovanozzi around 1918 and it replaced the old building made in 1782 by the Grand Duke Leopold. Its official inauguration took place in 1928, after the gradual construction of the various areas which constitute the whole extraordinary complex.

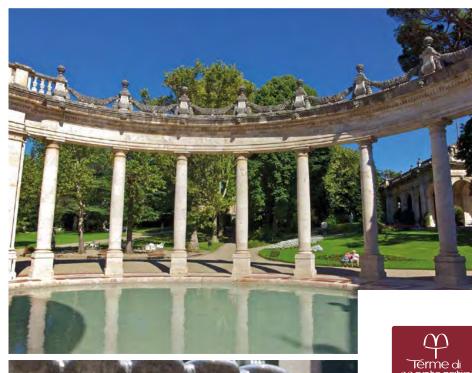
In 1919, the park was enlarged by incorporating the building and the garden of the ancient Terme Regina. The grand facade at the entrance, made on travertine, is dominated by tour statues symbolizing the Source, Medicine, Hygiene and Health.

The interior rooms of the Café and Historical Writing Room (Sala di Scrittura), the Gallery of shops and the Entrance are nicely decorateci and frescoed. The Sala Portoghesi, besides, is characterized by its majestic columns which magically arise like forest trees; il was designed by the famous italian architect Paolo Portoghesi, in 1986.

In 1927, along the hall of waterspring, the charming pottery of Basilio Cascella was added and it represents the Source, the Strength and the Beauty, but also the tour stages of life, which are Childhood, Adolescence, Maturity and Old Age.

Finally, the Music Pavillon and the Dome handsomely frescoed by Ezio Giovanozzi complete the interesting monumental and artistic aspects of Tettuccio.

The tour thermal waters of Montecatini (Tettuccio, Regina, Leopoldina and Rinfresco) arise at a 18-34° C. from deep limestone deposits and they belong to the alkaline-saline-sulfate group. They are mainly used far hydropinic cure, bathings, muds, inhalations, ventilations, insufflations and hydromassages. Besides, they cure hepatobiliary and gastrointestinal pathologies and musculoskeletal, vascular and otorhinolaryngology disorders.





Bagni di Pisa

Largo Shelley, 18 56017 San Giuliano Terme (PI) +39 050 88501 Fax: +39 050 8850401 info@bagnidipisa.com

www.bagnidipisa.com

CONTACT Barbara Fantelli, Sales Manager
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or centuries, the thermal waters flowing from the depths of San Giuliano Terme have been appreciated for their healing properties. The hot springs of Bagni di Pisa rose to fame in 1743 when the Grand Duke of Tuscany, Francis Stephen of Lorraine, decided to build his summer spa residence here.

Over the years, Bagni di Pisa has regained its glamour and splendor, due to a series of renovations and restorations that brought to new life architecture, frescoes, vaults and marbles, which make up an integral part of wellness treatments.

Guests can enjoy a refreshing variety of thermal spa services, as well as health and weight-loss programs, beauty treatments and relaxation therapies. Thanks to the Equilibrium philosophy, Bagni di Pisa offers the perfect experience to refresh your mind, body and soul and for implementing a healthier lifestyle. Authentic Tuscan cuisine meets the innovation and creativity of Chef Umberto Toscano.

The views through the stylish Suite windows, with their 18th century vaults frescoed in pastel colors, capture the true beauty of the Tuscan countryside as well as the shape of the Leaning Tower of Pisa, a global icon and the town's most popular tourist attraction.

Bagni di Pisa is an architectural gem that offers a unique journey into history, traditions and wellness.

Bagni di Pisa is member of The Leading Hotels of the World and Traveller Made.

Rooms: 61 rooms & Suites

Grand Suite (75 mq)

Suite (70 mq)

Junior Suite Exclusive (50 mq)

Junior Suite Prestige (45 mq)

Deluxe (30 mg)

Superior (20 mq)

Comfort (20 mq)

Exclusive services:

Thermal pools with hydro massages

Talaguam pool with saline solution

Minerva Bath with hydro massages

Natural Granduke's Cave

Turkish bath and Thermarium Area

Sauna

Fitness center

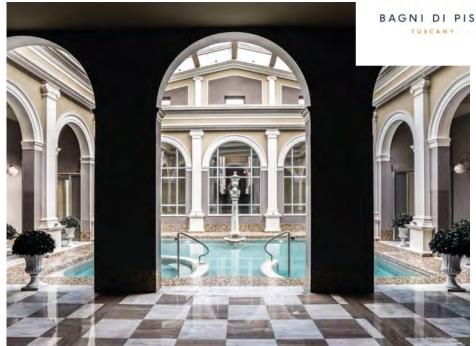
Total Spa & Thermal Pools Area: 2.000 sqm

Fitness walk

Restaurant and American BAr

3 Conferences rooms up to 100 people





Terme della via Francigena

Piazza di Vittorio, 1 50050 Gambassi Terme (FI) +39 0571 638863 info@termeviafrancigena.it

www.termeviafrancigena.it

CONTACT Stefano De Luca

pillo Salty water springing in the establishment and can be classified as salt-iodine water, with extraordinary organoleptic and chemical components. It is therefore suitable to treat the pathologies of the respiratory system (inhalation) and of the gastrointestinal system (hydropinic).

Our spa offers several beauty services. Our experts will take care of your body. You can choose many types of massages, healing muds, realx and anti-age treatments.



Terme di Casciana

Piazza Garibaldi, 9 56035 Casciana Terme Lari (PI)

www.termedicasciana.com

CONTACT Miria Franchi +39 0587 644609 +39 0587 644608 | fax +39 0587 644673 info@termedicasciana.it

he Baths of Casciana have been known since the times of the ancient Romans, and became famous with the Countess Matilde di Canossa with the first thermal establishment and successive modernizations up to our days.

The current layout of the Casciana thermal establishment dates back to 1968 even if the old structures are still visible, starting from the imposing neoclassical façade dating back to 1870, to the golds, and to the original frescoes of the ancient Casino and the Gran Caffè delle Terme.

The thermal water of Casciana Terme, called Acqua Mathelda, in memory of the Countess Matilde di Canossa, bicarbonate sulphate calcium with a temperature of $35.7\,^{\circ}$ at the source, used since ancient times, is now used in modern motor rehabilitation therapies, in cardiovascular care, in inhalation, in improving the digestive function and in using it for treatments since, with its relaxing and natural action, it restores its balance.

Casciana thermal water has always been used to combat arthrosis, rheumatism and sciatica, in cardiovascular treatments, skin diseases and inhalatory diseases.

The therapeutic mud immersed in the thermal water for about six months acquires its qualities and its contents.

The composition of the water, particularly rich in salts and carbon dioxide, stimulates the

dilation of blood vessels causing an increase in venous rhythm and a general improvement in circulation. However, if used by inhalation, it improves breathing and is particularly effective in treating pathologies of the oropharyngeal cavity, namely sinusitis, rhinosinusitis, pharyngitis, laryngitis, tracheitis. In children, it then leads to an increase in immune defenses.

The water use cycle is completed with oral use, it helps the activity of the gastrointestinal system, ie the intestine, fighting liver poisoning and improving the digestive function.

The Wellness Center offers different types of massages and treatments, from facial treatments to mud and peeling masks, shiatsu techniques, beauty massages, sauna etc.

The Rehabilitation Center is instead equipped with 4 gymnasiums, an infirmary, a medical clinic, as well as health management, where motor rehabilitation services are provided for the osteoarticular apparatus, in particular for hip prosthesis operations.

The Terme di Casciana also have two large swimming pools. One of these is covered, with vascular routes with heat exchange and the other outdoors, with 500 square meters including water games, waterfalls, whirlpool and counter-current swimming path.

The Terme di Casciana are today the ideal place for a holiday dedicated to health.





Terme di Sassetta

Via della Cerreta, 7 57020 Sassetta (LI) +39 0565 764352 info@termedisassetta.it

www.termedisassetta.it

CONTACT Serena Magnanensi | Francesco Venturini +39 0565 794352

erme di Sassetta are part of a scattered wellness path, a tile of a mosaic made of self listening, research of a person's identity and relation with the surrounding nature in the great system of earth and cosmic energies.

The action of a unique thermal water mixes to olistic paths and treatments that use only the fresh products of our farm, combined through techniques and manual skills of ancient eastern and western traditions. This syntony of elements and knowledge follows the natural rhythm of seasons and donates deep benefits to body and mind.

The water of Terme di Sassetta is rich in sulfates, calcium, minerals and oligoelements. It naturally flows from the ground with a temperature of 51° C and powers the whole thermal area, ispired to etruscan and roma architecting tradition. Thanks to its particular composition with Sulfate-Calcium water (Aut. D.M. n° 3927 del 21/10/09) gives its main therapeutic effetes to the respiratory system, skin and osteo-muscular system.

You can experience the Terme by staying in La Cerreta- biodynamic farm surrounded by woods.

Cerreta is not an holiday in a farmhouse but it is a lifestyle.

It's getting rid of stress and noises, of tv and internet, meeting and ringing telephones in order to recover the contact with stillness and nature.

It's a regenerating stay made of simple things: stone buildings surrounded by woods, prodcuts that come from our farm served in our restaurant and calm and silent pauses.





Terme di Venturina

Via delle Terme, 36/40
57021 Venturina Terme
Fraz. di Campiglia Marittima (LI)

+39 0565 855759 info@hterme.it

www.termediventurina.it

CONTACT Stefano Cartei

Hotel Terme, an authentic 4-star relaxation spot, is located in Maremma, Venturina Terme, at the southernmost point of the province of Livorno, between San Vincenzo and Follonica. Nestled between the sea and the Tuscan hills, Hotel Terme is surrounded by breathtaking scenery and beautiful landscapes.

Hotel Terme offers its guests professional and attentive service, two swimming pools fed by natural hot water, spa treatments, and thermal cures.

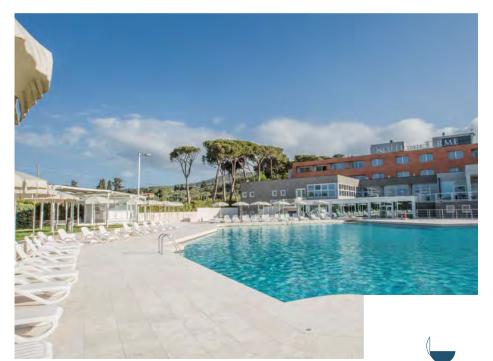
Rooms

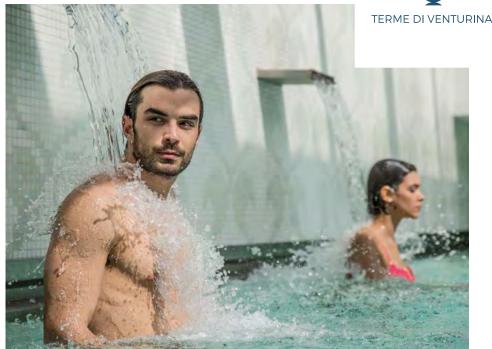
Hotel Terme has 44 rooms on two floors, all spacious, comfortable and bright. Each room is designed to offer a refined and comfortable environment. Bright colors and stylish details are added to many services: LCD TV, safe, mini bar, direct dial telephone, Wi-Fi, air conditioning, and hairdryer. These ample 22-24 square meter rooms all have travertine bathrooms with a spacious walk-in shower.

Thermal Treatments

The facility offers mineral water cures, mud baths, hydrotherapy and inhalation treatments by arrangement with the National Health Service, and classic spa treatments, which combine wellness and beauty, with standard or customized packages. Terme di Venturina thus offers a complete range of natural therapies that address the desire to feel good and stay healthy.

The entire facility, located on one floor, is accessible to the disabled and elderly.





Terme Isola d'Elba

Loc. San Giovanni 57037 Portoferraio (LI)

www.termeisoladelba.it

CONTACT Dott.ssa Eliana Gabrel +39 0565 914680

+39 0565 914680 | +39 0565 918791 info@termeisoladelba.it

he historic Terme Isola d'Elba arises in a splendid location with a wonderful panorama facing the Darsena Medicea in Portoferraio. The spa is surrounded by a large park overlooking the sea and is shaded by eucalyptus trees, palm trees and tamarisks, where guests can stroll and relax both before and after treatments. Algae and marine plants grow spontaneously on the seabed of the thermal basin have proven to be particularly beneficial for the enrichment of the baths and salsoiodici whirlpools, offering the possibility to broaden the range of treatments: not only to complement arthrosis and rheumatism therapies, but also whirlpools to combat cellulite and eliminate the lactic acid present in the muscles of athletes.

Thermal Treatments

Terme Isola d'Elba avail themselves as having a high therapeutic potential which represents a unicum (one of a kind) in the Italian and European thermal scene. Thalassotherapy is practiced at the Terme which gathers all the benefits that the sea can offer through water, mud, algae and marine plants.

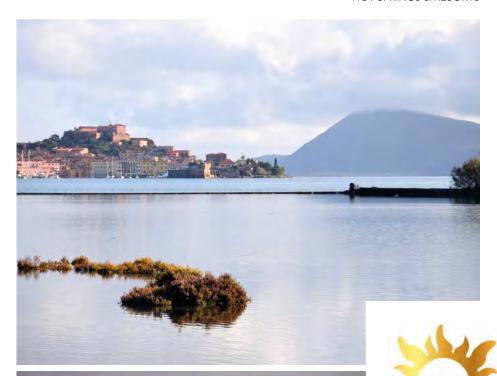
The Terme uses qualified operators for the mud, baths, inhalation treatments, which may also be made through the National Health Service.

Physical Therapy and Rehabilitation

At the Terme Isola d'Elba you have access to the physical therapy and rehabilitation center with equipment and high-level professionals. Moreover specialist visits are available (cardiology, orthopedics, aesthetic medicine and nutritionist).

Also available at the Spa:

- facial and body treatments
- massages
- beauty treatments and beauty rituals
- · purifying and draining treatments
- · Aesthetic Medicine treatments





San Giovanni Terme Rapolano

Via Terme San Giovanni, 52 53040 Rapolano Terme (SI) +39 0577 724030 info@termesangiovanni.it

termesangiovanni.it

CONTACT Massimiliano Lessi marketing@termesangiovanni.it

ot springs are one of Italy's natural resources, and they bring wellbeing and beauty to adventure-loving travellers. San Giovanni Terme Rapolano is a spa resort overlooking the area of Crete Senesi, just a few kilometres away from the Chianti region, Siena, Arezzo, and Florence.

It is immersed within a wonderful and well-looked after park covering 1,000 square metres, which features natural wonders such as the "Groppa dell'Elefante" (Elephant's Back) and "Reef delle Crete" (Crete Reef), the very embodiment of the charm of this part of Tuscany. The hotel offers 58 rooms; although there are various different types, they are all decorated with a fresh and elegant style. It has a Spa Wellness Centre dedicated to fitness and stress relief, with a selection of treatments that benefit from the unique ingredients offered by our region, such as oil, wine, and sulphurous mud.

Five thermal baths are available to guests, each of which has a different natural water temperature ranging from 39°C to 30°C. Two are exclusively available for hotel guests, whereas the others, inside the Thermal Pool Park, can also be used by day visitors. There is also a saltwater counter-current swimming

pool available for guests to use, however it needs to be booked in advance.

At the very heart of the catering provided by San Giovanni Terme Rapolano is its restaurant L'Olivo. Here, the chef and their team enhance local products and traditional recipes from this part of Tuscany with research and creativity, offering dishes that satisfy all palates and requirements. There is also Coffee Relax, a restaurant facing out onto the thermal pool park. Here, during the weekends, there's a mix of tasting dinners and themed dishes served amidst an informal and spell-binding atmosphere.

These are also accompanied by the sunset bar during the summer months, which offers amazing aperitifs whilst you enjoy our beautiful sunsets, or spend your evenings beneath the moonlight with our fabulous cocktail bar.







Terme Antica Querciolaia Spa

Via Trieste, 22 53040 Rapolano Terme (SI) +39 0577 725491 infoterme@termeaq.it

www.termeaq.it

CONTACT Alessandro Fabbrini +39 335 6741496

Tuscan spring: between art, history and nature.

Known since antiquity and used for its beneficial properties, the Antica Quer-

for its beneficial properties, the Antica Querciolaia spring is located in the province of Siena, a territory where art, history and nature wonderfully merge.

Its location is the ideal place to regenerate body and mind. Near Siena, the thermal spas turn wellness into a style of life.

In Rapolano and its echoes of the atmosphere of Siena, the beneficial virtues of water combine with the knowledge of expert hands, the pleasure of a treatment, the authenticity of a visit.

Siena, Siena and more Siena, a dream destination. A city that combines a vision of the future with a rich historical tradition. A name that evokes scenarios of human warmth, delicacies for the palate, art at its absolute level.

Feel like visiting Siena? Discover our thermal spa!





Buddha Spa by Clarins La Bagnaia Golf & Spa Resort Siena, Curio Collection by Hilton

Strada Statale 223 km 56 Loc. Bagnaia 53016 Murlo (SI)

+39 0577 813000 saylb_mkt@hilton.com

curiolabagnaia.com

CONTACT Barbara Fidati, referente Buddha Spa by Clarins barbara.fidati@hilton.com | +39 0577 8187698 Jelena Uljarevic, referente Marketing jelena.uljarevic@hilton.com | +39 334 630 3221

estled in the enchanting Tuscan countryside, La Bagnaia Golf & Spa Resort Siena, Curio Collection by Hilton is an authentic medieval village turned into a Resort with 101 rooms & suites, a spa with thermal waters, Tuscan bars & restaurants and an 18-hole golf course.

The Buddha Spa by Clarins is a wellness oasis dedicated to those who want to live a regenerating experience in the green hills of Tuscany. The location has been known since the XIII century as the spring of Santa Caterina, and has been frequented by Popes, cardinals, and aristocrats attracted by the prodigious properties of its natural thermal waters. Uniting the healing effects to those dedicated to the conquest of harmony and tranquility of the senses, these two souls now live in a modern wellness center, finely renovated in the name of comfort.

The indoor wellness path offers a heated indoor pool with whirlpool, sauna, a gym with Technogym equipment, Turkish bath and treatment rooms where guests can benefit from beauty and wellness treatments enriched by Clarins products and a wide selection of massages.

Outside, immersed in silence, is the spectacular thermal pool immersed in nature dominated by the scenic 4-meter waterfall, among the stones that generate natural jets at a water temperature of 28.5 ° C.





Terme di Montepulciano Spa

Via delle Terme, 46 53045 Fraz. S. Albino, Montepulciano (SI) +39 0578 7911 | +39 0578 799149 info@termemontepulciano.it

www.termedimontepulciano. it

CONTACT Dr.ssa Rosanna Cresti Turchi +39 0578 7911

he unique landscapes and the ancient cultura! roots: it is within this special context that the Montepulciano Spa's health centre for prevention and well being has been created by the exclusive underground thermal waters.

Ear, nose and throat diseases

Inhalations with sulphuric sodium-bromide bicarbonate-alkaline waters, rich in carbon dioxide are particularly recommended for the prevention and cure of many high and low afflictions via sprays. Therapeutic cycles appropriate for the inflammation of the pharynx, rhinitis, sinusitis, laryngitis, tracheitis and tonsillitis.

Rheological deafness

Thethermal rehabilitative therapy is specific for the stenosis tubes and the chronically catarrh area.

Bronchial Pneumonia

It is unquestioned the therapeutic capacity of the thermal waters in the case of asthma, bronchitis and pulmunary emphysema.

Physiotherapy and rehabilitative medicine

The orthopaedic Physiotherapy at the Montepulciano Spa includes a thermal swimming pool, vascular paths and a gym with avant-garde equipment.

Vascular Rehabilitation

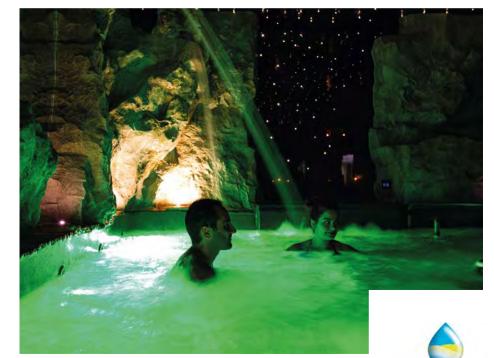
Indicated for varicose veins of the lower limbs, insufficient vein and arteria! blood flow, under foot/heel pain.

Rheumatology

The baht and the mud therapy has a positive effect in the course of many rheumatic illnesses such as: rheumatism, osteoporosis, osteoarthritis, fibromyalgia and joint rheumatism.

Thermal wellness

The wellness centre and the saline swimming pool of the Montepulciano Spa are the ideai places for all of those who desire to relax and find the perfect harmony between body and mind.





Terme di Petriolo

Loc. Bagni di Petriolo 53015 Monticiano (SI) +39 0577 757104 info@termepetriolo.it

www.termepetriolo.it

CONTACT Dott. Alessandro Fabbrini, *Direttore Generale* +39 0577 724091

n the land of Siena, in a landscape of amazing beauty, a thousand-year-old source of health springs.

From the spring located on the bank of the farma stream gushes at the temperature of 43 degrees a water rich in salts, with the multiple therapeutic properties already known by the Romans and kept intact until today.

The ideal place to find harmony, in an atmosphere of absolute relaxation taking advantage of the extraordinary properties of the thermal waters of Petriolo.

- Spa baths
- Inlatory center
- Sludge/bathroom department
- Spa



Albergo Posta Marcucci

Ara Urcea, 43 53027 Bagno Vignoni, Siena +39 0577 877112 albergo@postamarcucci.it

www.postamarcucci.it

CONTACT Chiara Pieri chiara@postamarcucci.it

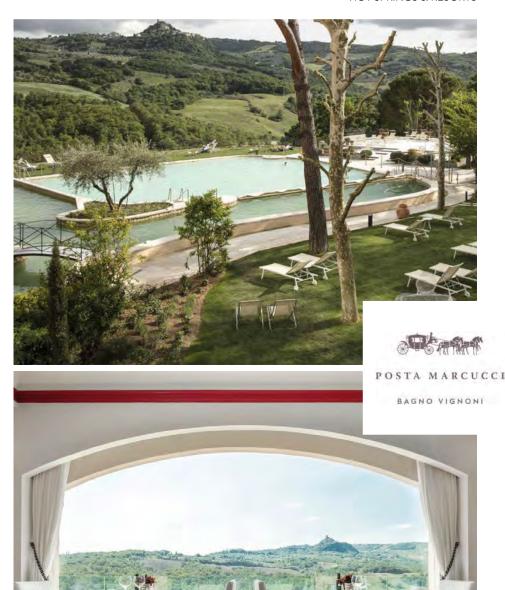
he Posta Marcucci in Bagno Vignoni is nestled in the Val d'Orcia, a natural treasure of unique beauty in the heart of Tuscany.

Guests walking across the hotel's threshold will stop to admire the halls, furnished to create a welcoming ambience while exploring the hotel's three floors and its thirty-seven recently refurbished rooms is an exercise in hospitality. Step outside to be greeted by two pools framed by a lush garden. Even passers-by can dip their feet in the unfiltered beneficial waters, a balm for mind and soul since time immemorial.

The first pool's temperature ranges between 35 °C and 38 °C, while the second flits between 28 °C and 32 °C. The wellbeing rooms are reserved for hotel guests only and represent a prelude to a world of wellbeing marked by a hot tub, a Finnish and a biosaline sauna, and a Turkish bath. We do not offer a catalogue filled with treatments, our focus is to interpret guests' needs and help them regenerate using a method we called Health, Pleasure, Harmony. Dry yourself off and head to the dining room to revel in Tuscan dishes, prepared using local produce as well as carefully selected Italian ingredients.

The wine menu is a Tuscan extravaganza but leaves plenty of room for other noteworthy Italian bottles.

Last but not least, our bejewelled garden. This lush, green oasis is cared for by the best green thumbs in town, as seen by its healthy, centuries-old maritime pines, rose bushes, a tennis court, a bowls green and a kiosk. Albergo Posta Marcucci: where learning how to take it slow is a walk in the park.



Adler Spa Resort Thermae

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www.adler-resorts.com/thermae

CONTACT Claudia Zancolli
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DLER Spa Resort THERMAE is set between the wine regions of Montepulciano and Montalcino, in the Val D'Orcia in Tuscany. The valley, with its rolling hills, lines of Cypress trees and medieval towns is a UNESCO World Heritage site and has been used as background for many award-winning films including The English Patient, Stealing Beauty and A Midsummer Night's Dream.

The ground-breaking five-star property, with 1,000 square metres of thermal pools and baths, offers 90 luxury rooms and suites, each with a balcony overlooking the valley. The thermal pools are supplied by a local thermal source rich in minerals and sulphur compounds – 36 degrees of healing water from the depths of the earth.

The spa at ADLER Spa Resort THERMAE has a full range of more than 120 treatments which combine high-quality products with state-of-the-art equipment. The spa doesn't only offer beauty and relaxation treatments, it provides modern western medicine services and alternative healing methods. And for guests who simply want to relax and unwind,

there are many quiet corners in the baths, saunas and indoor – outdoor pools to feel the thermal water's restorative powers and let stress slip away.

ADLER Spa Resort THERMAE is also home to ADLER MED health and medical centre. Following an initial medical consultation, the doctors and therapists of ADLER MED tailor a program which might include the diagnosis and treatment of health conditions including thyroid function, food intolerance or osteoporosis. They also specialize in stress management, weight loss, physical therapy and light cosmetic interventions.

A 40-strong team of experienced doctors, nurses and therapists is available round the clock for the care of guests.

Cuisine is a strong focus at the resort. Chef Gaetano Vaccaro only uses regional ingredients sourced from local farmers and suppliers which include high-quality olive oil, freshly-milled flour, tender cuts of meat from Tuscany's Chianina cattle breed, sun-ripened vegetables. He also uses herbs from the hotel's own garden.



Terme Sensoriali

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www.termesensoriali.it

CONTACT Mauro Della Lena m.dellalena@termechianciano.it | +39 334 6803712

erme di Chianciano is an international top destination for spa tourism in Tuscany thanks to the completeness and excellence of the offer, made even more attractive by an extraordinary geographical location between the Valdichiana and the Vald 'Orcia, rich in history, culture, nature and local food and wine.

The Sensory Spa is a cocoon to restore body and soul through thermal waters which proprieties have been renown since ancient times. Here traditional thermal treatments embrace the wisdom of eastern philosophies and naturopathy to make you rediscover your senses and find inner balance again. The Spa is nestled in the Acquasanta Park, surrounded by centuries-old trees; the ideal spot to enjoy silence, fresh air and nature's scent in every season.

The Sensory Spa is home to twenty wonders, twenty different treatment rooms containing a different holistic experience. It is equipped with steam room, whirlpools, underwater music, saunas, sludges, music therapy, chromotherapy, salt room, aromatherapy, relaxation corner with herbal infusion, garden, energy pyramid, ice shower.

Naturopaths have designed 4 different paths to follow, with different effects: relaxing, energizing, depurative, balancing. Highly qualified massage therapists will help you in the journey toward physical balance and mental harmony. You will only have to choose the treatment you prefer; they will do the rest.



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Piscine Termali Theia

Piazza Marconi 53042 Chianciano Terme (SI) +39 0578 68501 | fax +39 0578 60622 prenotazione@termechianciano.it

www.piscinetermalitheia.it

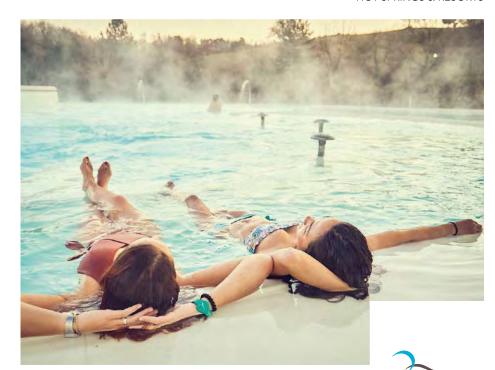
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Founded in 2013, the Theia Thermal Pools, fed by the Sillene spring, have a temperature between 33 and 36 degrees, outdoor and indoor pools all connected for a total area of 600 square meters. They are the ideal destination for families with children from zero to 12 years old. The only ones in Italy where children can enjoy a wellness experience in a dry cave, in a wet cave, in emotional showers and in pools completely dedicated to them.

With water jets and whirlpools, they are equipped with umbrellas and sunbeds, free Wi-Fi connection. On reservation it's possible to use the wellness center with sauna, turkish bath, rasul, relaxation area, emotional showers and cold shower.

The bar restaurant offers a wide variety of cold and hot dishes, also inspired by the typical Tuscan cuisine.





Fonteverde

Loc. Terme, 1 53040 San Casciano dei Bagni (SI)

www.fonteverdespa.com

CONTACT Cristina Morellini, Sales Manager cristina.morellini@ihchotels.it

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rt, Culture and Emotions: Discover the ultimate Resort and Spa in Tuscany. Fonteverde is truly one of the most outstanding destinations in Italy. Originally built as a renaissance palace for the Grand Duke Ferdinando I de' Medici, the resort overlooks the majestic rolling hills of Val d'Orcia, and is set atop the natural hot springs to fully utilise the healing power of the thermal waters. With its collection of panoramic pools, hot tubs and treatment facilities. Fonteverde is destination where mind, body and soul meet in harmony, and restore the natural balance of life. Discover a resort and spa in Tuscany where Italian hospitality meets absolute wellness. The aura of Fonteverde is waiting for you at the magnificent Medici Palace in San Casciano dei Bagni, a precious medieval village nestled in the rolling hills of Siena. Commissioned in 1607 by the Grand Duke Ferdinand I, this beautiful residence is a fitting tribute to the Italian Renaissance. Walk along century-old cobblestones, look out onto the beauty of Val d'Orcia, enjoy the hot springs for a journey of rejuvenation. At the Fonteverde Spa Resort in Tuscany, Italy, every simple gesture takes on a magical significance.

Fonteverde is member of: The Leading Hotels of the World, Virtuoso and Traveller Made

Rooms:

78 Rooms & Suites Grand Suite (70 smg) Suite Val d'Orcia 60 sqm) Junior Suite (35 sqm) Deluxe (30 sqm) Privilege Valley View (25 sqm) Privilege (25 sqm) Queen (18 sqm)

Exclusive Services:

7 Thermal pools with waterfall and hydro massages

Walking Water Circuit Fitness Walk, Thermal Pool for Pets Fitness Room, Etruscan Circuit Total Spa & Thermal Pools Area: 5.000 sqm Summer Swimming Pool

2 Restaurants

Bioaquam café by the thermal pool American Bar

4 Conference Rooms up to 80 people Private IIth-Century Chapel and Helipad





Terme di Sorano

Loc. Filetta 58010 Sorano (GR)

www.termedisorano.it

CONTACT Giulia | Jessica | Sabrina info@termedisorano.it

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erme di Sorano is a beautiful vacation residence and spa located right in the heart of Tuscany, in the Maremma countryside. Built around an old parish church and its own hot springs, as well as a large 7-hectare park, Terme di Sorano is the perfect destination for a relaxing spa holiday in Tuscany. Take your pick from 30 apartments and 10 detached villas, all beautifully furnished in Tuscan style and equipped with every comfort from a private entrance to a fully equipped kitchen, spacious living room, satellite TV, external loggia with garden (ground floor residences) or large covered balcony (first floor ones).

During your stay, you can relax in the large spa pool with its natural hot waters that flow at a constant temperature of 37°C while the kids enjoy their own special pool area. We also have a sports pool, a solarium with sun beds and umbrellas, a relaxation path through the woods, areas for picnics, a regulation-sized tennis court and a bar and restaurant where you can enjoy a traditional Maremman menu made with locally sourced organic products.

We also have a spa where you can enjoy massages and treatments at the hands of our qualified and expert staff.

A meeting room that seats up to 100 people, perfect for work functions and events, completes our residence. THERAPEUTIC CARE After years of activity, in collaboration with the School of Specialization of Thermal Medicine of the University of Pavia, we carried out a trial on a fair number of patients suffering from dermatological pathologies, in particular we did a study on psoriasis patients who were evaluated by the Ministry of Health which confirmed the effectiveness of baths in our waters rich in Magnesium-Calcio-Solfati by issuing us a Ministerial Decree psoriasis treatment.





Terme di Saturnia Natural Spa & Golf Resort

Loc. Follonata 58014 Saturnia (GR) +39 0564 600111 prenotazioni@termedisaturnia.it

www.termedisaturnia.it

CONTACT Luisa Franci
lufranci@termedisaturnia.it

egend has it that one day Saturn flew into a temper because men were always fighting against each other. He took a flash of lightning and threw it down onto the Earth, causing sulfurous and warm water to gush out from the crater of a volcano, water which wrapped and calmed everything.

The setting of this legend is Saturnia, in the heart of the Tuscan Maremma, where water gushes at a rate of 500 litres /200 gallons per second, with a constant temperature of 37°c (98.6°F).

Today Terme di Saturnia Spa & Golf Resort is a stunning thermal retreat in Tuscan Maremma. The resort combines its ancient mineral-rich thermal springs with elegant accommodation, exclusive treatments in an award-winning spa and an 18-hole championship golf course designed by the American architect Ronald Fream.

Inimitable charm, a passion for the finest cuisine and innovative Spa programs put the finishing touches to this retreat, which is just a one and a half hour drive from Rome.

Terme di Saturnia Natural Spa & Golf resort is member of The Leading Hotels of the World and Virtuoso.

Highlights:

- Natural Thermal Spring gushing out at constant body temperature in millenary volcanic crater
- Thermal Park with 4 pools and hydromassage tubs
- Located in Maremma, one of the most uncontaminated corners of Tuscany
- 250 acres of seculary park and golf course
- Majestic travertine stone building with 130 rooms and suites, including 2 Grand Suites
- Multi-award winning Spa with 50 treatment rooms offering more than a hundred treatments
- · Inside and Outside Fine Dining
- 18-hole Championship Golf Course



Fonte Pura

Strada Provinciale La Croce 58014 Saturnia (GR)

www.hotelsaturnofontepura.com

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otel Saturno Fonte Pura is a countryside hotel with 25 rooms, a thermal water pool, breakfast and restaurant service, a sauna and a small center for wellness treatments. The main thermal water pool connects to two basins with waterfalls and a whirlpool. Against the background of a small Tuscan village, the Hotel's buildings blend harmoniously into a pristine hilly landscape.

Thermal Treatments

Sulphurous thermal water flows into the main pool at a constant temperature of about 37.5 degrees Celsius throughout the entire year. This water has important beneficial health effects, as officially certified by the Italian Ministry of Health, principally for those suffering from arthro-rheumatic diseases but also for gynaecological and dermatological problems, in particular psoriasis. Additionally, the effectiveness of this water against skin aging has been widely demonstrated and a natural cosmetic line for face and body care has been created with the thermal water as its base.

Rooms

The rooms have external and independent entrances and are divided into three categories: basic comfort, classic comfort and comfort supreme. All rooms and the common areas are furnished in typical rustic Tuscan style.

Restaurant

The Hotel's culinary service offers its guests a menu with a variety of dishes cooked in the local tradition and with the highest quality ingredients.





Mercure Petriolo Siena Terme & Spa Hotel

Località Petriolo, 74 Civitella Paganico (GR) +39 0564 9091 mercurepetriolosienahotel@gmail.com

www.petriolotermespa.it

CONTACT Luca Tucciarone

he Hotel Petriolo Terme Spa is right on the spa of Petriolo, whose hyper thermal water at 43 degrees Celcius directly fills the swimming pools of its spa.

Nature & Spa

Located in the uncontaminated nature reserve of Farma Valley, the hotel has an unequalled view over the pleasant landscape of the hills of Tuscan countryside and maremma.

Rooms

Antique and modern furniture are combined in all rooms, every detail is studied to offer the best comfort to guests. Fine elegance, style, furniture, curtains and ornaments surround you to make your stay a unique experience.

Restaurant

At Restaurant Petriolo your eyes and your sense of taste will be astonished by the dramatic view and an assortment of dishes combining the traditional Tuscan cuisine and the creative vision of our Chef. The Restaurant Brigante Toscano, located by the swimming pool, will delight you with its traditional Tuscan cuisine and its rich buffet.

Business Center

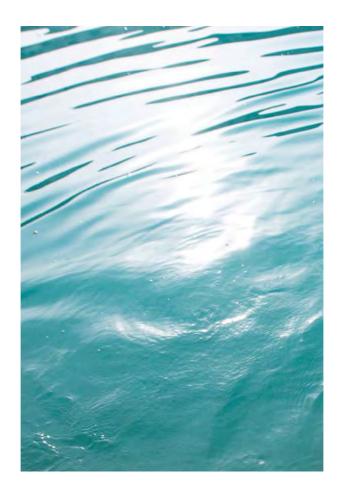
The Business Center has a hall which can accommodate up to 120 people and two smaller meeting rooms.

It is the ideal venue for your company events, surrounded by the unique landscape of the Tuscan countryside, offering relax and charm during and after work sessions.





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visittuscany.com









